DATASHEET COMPARISON

ASTM Property

LOTTE CHEMICAL

INFINO		
	Grade	SC-1220UR
	Resin Type	PC

E&E, Consumer Product, UV stabilized

Item	Measuring Method	Condition	Unit	Value
		Physical		
Specific Gravity	ASTM D792	Natural or representative color	-	1.2
Melt Flow Index	ASTM D1238	300°C, 1.2kg	g/10min	22.0
Mold Shrinkage(MD)	ASTM D955	Flow at 3.2mm(MD)	%	0.5~0.7
Mold Shrinkage(MD)	ASTM D955	X-Flow at 3.2mm(TD)	%	0.5~0.7
		Mechanical		
Tensile Strength at Yield	ASTM D638	50mm/min	kgf/cm²	640
Tensile Strain at break	ASTM D638	50mm/min	%	110
Tensile Modulus	ASTM D638	50mm/min	kgf/cm²	23000
Tensile Strength at break	ASTM D638	50mm/min	kgf/cm²	640
Flexural Strength	ASTM D790	2.8mm/min	kgf/cm²	920
Flexural Modulus	ASTM D790	2.8mm/min	kgf/cm²	23000
Izod Impact Strength(notched)	ASTM D256	1/4 inch at 23°C	kgf·cm/cm	10
Izod Impact Strength(notched)	ASTM D256	1/8 inch at 23°C	kgf·cm/cm	75
Rockwell Hardness	ASTM D785	R-Scale	-	120
		Thermal		
Heat Deflection Temperature	ASTM D648	18.56kgf/cm², 6.4mm	°C	125
Heat Deflection Temperature	ASTM D648	4.6kgf/cm², 6.4mm	°C	136
VICAT Softening Temperature	ISO 306	B/50	°C	145
		Flammability		
Flammability	UL94	V-2	mm	0.75~3.2

PLAST Engineering Plastics

1. The above figures are the representative values based on NP, which may vary from color to color, and can be used as a reference only for the purpose of selecting materials.
2. The above figures are basic guidelines for selecting materials; therefore, they are not regarded as the official specifications for materials involved, and cannot be used for the purpose of designing a mold.
3. The above values can be adjusted in accordance with processing conditions, and the specific change in value is allowed only within a limited range in which adjustment has no adverse or negative impact on the final product.

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* The last update date : 2021/03/10

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